



## HOLEX Pro Tap machine tap HSS-E, TiN, UNC: 5/8-11



### Order data

Order number	133375 5/8-11
GTIN	4062406374280
Item class	12I

### Description

#### Version:

**HOLEX Pro Tap general-purpose tap.** Sturdy design suitable for a wide spectrum of materials.  
**Improved HSS-E tool material with low-friction TiN coating.**

#### Application:

**For UNC uniform coarse threads** ASME – B1.1.

Thread type: UNC

Tool material: HSS E

Standard: DIN 376

Threads per inch: 11

Thread Ø: 15.88 mm

Overall length L: 110 mm

Shank Ø D<sub>s</sub>: 12 mm

Shank square □: 9 mm

Tapping hole Ø: 13.5 mm

### Technical description

Shank Ø D <sub>s</sub>	12 mm
Thread type	UNC
Thread pitch	1.58 mm
Standard	DIN 376
Tool material	HSS E
Tapping hole Ø	13.5 mm

Overall length L	110 mm
Shank square □	9 mm
Thread size	5/8-11 UNC
Thread depth	47.64 mm
Thread Ø	15.88 mm
Threads per inch	11
Number of cutting edges Z	3
Number of clamping slots	3
Coating	TiN
Flank angle	60°
Tolerance class	2B
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for dynamic machining
Colour ring	green
Type of product	Tap

## User data

	Suitability	V <sub>c</sub>	ISO code
Alu plastics	suitable	24 m/min	N
Aluminium (short chipping)	suitable	25 m/min	N
Alu > 10% Si	suitable	10 m/min	N
Steel < 500 N/mm <sup>2</sup>	suitable	24 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	20 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	15 m/min	P

Steel < 1100 N/mm <sup>2</sup>	suitable only under restricted conditions	8 m/min	P
INOX < 900 N/mm <sup>2</sup>	suitable	8 m/min	M
CuZn	suitable only under restricted conditions	15 m/min	N
Uni	suitable		
Oil	suitable		
wet maximum	suitable		